

Work Order ID 131213

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131213

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Item ID: D4012-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Cushion
 Start Date: 3/30/15 Start Qty: 120.00 ***120*** Cust Item ID:
 Required Date: 3/31/15 Req'd Qty: 120.00 ***120*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00				120	4		DAS 14 9-89
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: <u>st sys</u> Memo	0.00 0.00				120			DAS 27 5-89
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							MLJ 15-04-08

APR 07 2015

HS-4-7

Picklist Print

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Work Order ID: 131213

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Parent Item: D4012-1

D4012-1

Parent Item Name: Cushion

Start Date: 3/30/15

Required Date: 3/31/15

Start Qty: 120.00

Required Qty: 120.00

Comments: IPP RevA: New issue 09.10.28 DD verified by:JLM
revA as per dwg 09.11.18 DD verified by:JLM
as per dwg Rev.B DD verified by:JLM
IPP RevB:
IPP Rev:C 11.01.10

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4287-3		Manufactured	No			100	f	24.0000	0.37	47			

D4287-3

Uhmw U-Channel

Location

Loc Qty

Loc Code

ST479a

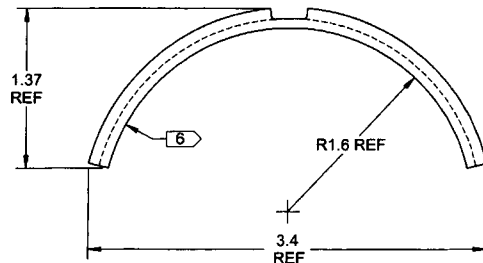
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24

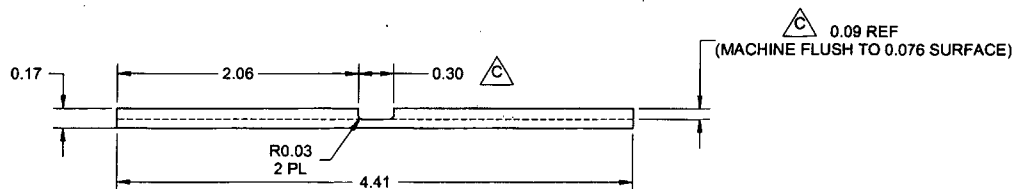
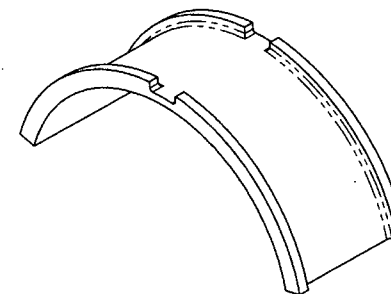
131216

20.964
26.036 Jfe 2015-04-05

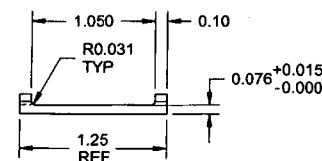


D4012-1 CUSHION
(MAKE FROM D4012-1F)
(COLD FORMED DURING INSTALLATION, DIMS REFERENCE ONLY)

W 0131213



D4012-1F FLAT MACHINED STATE 1



0.09 REF
(MACHINE FLUSH TO 0.076 SURFACE)

RELEASED

2015 MAR 26

ECW 15-532

NOTES:

- 1) MATERIAL: MAKE FROM D4287-3
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4012-1" AND B/N "BXXXXX" PER QSI 044 6.1
- 7) WEIGHT: 0.02 lbs

C	ADD 0.30 NOTCH, 2 PL. ADD COLD FORM NOTE, REF DIMS FOR D4012-1 REASON: PAR 14-331, NCR 14-3521	DB	14.09.22
B	CHANGED RAW MATERIAL TO REDUCE MANUFACTURING COSTS; PART NOW MACHINED FLAT AND SHAPED WITH RADIUS. REF: PAR10-29	MB	10.12.07
A	NEW ISSUE	MB	09.10.19
REV.	DESCRIPTION	BY	DATE
DESIGN	MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	RF	DRAWING NO.	REV. C
MFG. APPR.	DD	D4012	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.		CUSHION	NTS
DATE	14.09.22	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	